

Applicant : RICHARD BROWN Page 6  
Serial Number : 10/690,807  
Amendment in Response to Office Action of 10/22/2003

#### AMENDMENTS TO THE SPECIFICATION

Please amend the paragraph beginning on Line 3 of Page 11 as follows:

An interior cylindrical component 18 is provided next. The interior cylindrical component is composed of a central inner beam 20. The interior cylindrical component is also composed of a central outer beam 22. The central outer beam is coupled with a first spring 24. The spring is adapted to apply pressure to the outer beam. In this manner the work piece is removed following manipulation. In ~~th~~is manner the work piece is further controlled by pressure applied to the inner beam.

Please amend the paragraph beginning on Line 4 of Page 13 as follows:

The present invention is a system for forming coupling link cartridges or similar parts. The system allows the forging of complex double ended components where both ends have a feature or head that exceeds the diameter of the central shaft. The system allows the formation of complex parts at high speeds where traditional processes are much slower. The complex parts are formed in continuous progressive operation which takes advantage of the fact that the components are forged at an elevated temperature allowing material flow to occur under more favorable